

# 405 resin

## Dental resin

LCD/DLP 3D printed dental mold photosensitive resin



- A 3D UV printing resin with low skin irritation and low skin allergy UV curing
- Advantages of digital dentistry applications: high precision, high production efficiency, low cost
- Safe and environmentally friendly, easy to operate
- Simple process and low cost
- Short time period and high productivity
- Digital manufacturing, shortened technician growth cycle
- Fast and low-volume customization
- Extremely precise and unaffected by complex shapes

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### Temporary crown



Model	DR-TC
Maximum Force (KGF)	127.30±10%
Tensile strength (MPa)	30.00±10%
Deformation of maximum force point (mm)	3.65±10%
Yield point elongation(%)	6.36±10%v
Elongation at break(%)	6.45±10%
Maximum bending strength (MPa)	30.98±10%
Flexural modulus of elasticity (MPa)	927.13±10%
Shore hardness (D)	80~90
Impact strength(j/m)	32±10%
Tensile modulus (MPa)	490.91±10%
viscosity	150~250mPa·s (NDJ-8S)
Rotational viscometer	(25°C)

### Restoration model resin



Model	DR-RM
Flexural modulus	1162.23Mpa ±10%
Elongation at break	12.89% ±10%
Bending strength	52.48MPa ±10%
Hardness (Shore D)	85-88
Density	1.05—1.28 g/cm <sup>3</sup>
Notched impact strength	144 j/m ±10%
Maximum pull	2473N ±10%
Viscosity	150-300MPa·s
Tensile Strength	52.7 MPa ±10%
Tensile modulus	397.96Mpa ±10%
Test room temperature	23°C±2°C
Humidity in test room	50%RH±5%RH
Test strip test standard	ASTM
Post curing	The test paper is post-cured for 2 minutes with 200mw/cm <sup>2</sup> 405nm in water

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## Crown casting resin



Model	DR-CC
Flexural modulus	811.088 Mpa ±10%
Elongation at break	8.853% ±10%
Bending strength	39.816 Mpa ±10%
Hardness (Shore D)	85-88
Notched impact strength	133.97 J/m ±10%
Elongation at yield point	6.228 ±10%
maximum pull	1272N ±10%
Density	1.05—1.25 g/cm <sup>3</sup>
Tensile modulus	433.669 Mpa ±10%
Viscosity	50-170 MPa·s
Tensile strength	30.599Mpa ±10%
Test room temperature	23°C±2°C
Humidity in test room	50%RH±5%RH
Test strip test standard	ASTM
Post curing	The test paper is post-cured for 2 minutes with 200mw/cm <sup>2</sup> 405nm in water

## Surgical Guide resin



Model	DR-SG
Flexural modulus	481.96 Mpa ±10%
Elongation at break	17.46% ±10%
Bending strength	22.08 Mpa ±10%
Hardness (Shore D)	85D
Notched impact strength	115.2 J/m ±10%
Yield point elongation	5.22±10%
Maximum pull	992.5N±10%
density	1.05—1.25 g/cm <sup>3</sup>
Tensile modulus	23.87 Mpa ±10%
viscosity	100-200 MPa·s
tensile strength	312.8 Mpa ±10%
Test chamber temperature	23°C±2°C
Test chamber humidity	50%RH±5%RH
Test strip test standards	ASTM
Post-curing	The test paper is post-cured for 2 minutes with 200mw/cm <sup>2</sup> 405nm in water

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## Gingival model resin



Model	DR-GM
Maximum pull	55.2 N ±10%
Elongation at break	110.28% ±10%
Tensile modulus	1.32MPa ±10%
Hardness (Shore A)	50-60A
Tensile Strength	1.33 MPa±10%
Viscosity	350-550 MPa·s
Density	1.05—1.25 g/cm <sup>3</sup>
Absorption wavelength	355-410nm
Test room temperature	23°C±2°C
Humidity in test room	50%RH±5%RH
Test strip test standard	ASTM
Post curing	The test paper is post-cured for 2 minutes with 200mw/cm <sup>2</sup> 405nm in water

## Denture base model resin



Model	DR-DB
Maximum Force (KGF)	108.7±10%
Tensile strength (MPa)	25.62±10%
Deformation of maximum force point (mm)	9.99±10%
Yield point elongation(%)	5.50±10%
Elongation at break(%)	17.65±10%
Maximum bending strength (MPa)	25.48±10%
Flexural modulus of elasticity (MPa)	693.51±10%
Shore hardness (D)	80~85
Impact strength(J/m)	118.46±10%
Tensile modulus (MPa)	320.80±10%
Temperature	23±2°C
Relative humidity	50%RH±5%RH
Test spline standards	ASTM
Post curing	The test paper is post-cured for 2 minutes with 200mw/cm <sup>2</sup> 405nm in water



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## Orthodontic Model Resin



Model	DR-OM
Flexural modulus	397.96Mpa ±10%
Elongation at break	8.44% ±10%
Bending strength	21.72MPa ±10%
Hardness (Shore D)	85 D
Density	1.05—1.28 g/cm³
Notched impact strength	74.3 j/m ±10%
Maximum pull	752N ±10%
Viscosity	250-350MPa·s
Tensile strength	18.1 MPa ±10%
Instantaneous temperature	140°C
Tensile modulus	268.45 MPa ±10%
Test chamber temperature	23°C±2°C
Test chamber humidity	50%RH±5%RH
Test strip test standards	ASTM
Post curing	The test paper is post-cured for 2 minutes with 200mw/cm² 405nm in water



Official website



Video number



WeChat public  
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